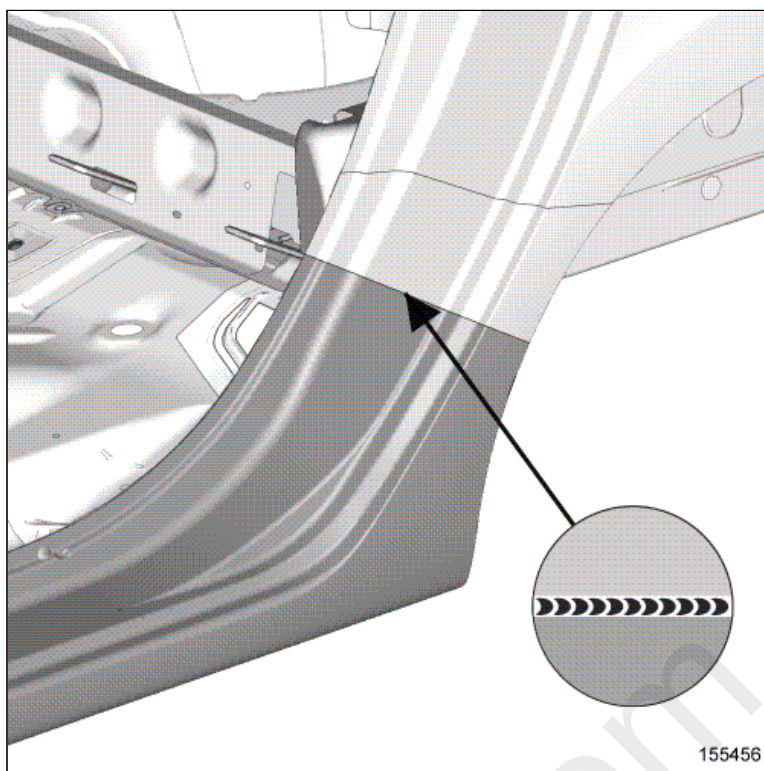




Perform the following operations:

- a butt weld by GMAW chain weld beads in the zone specified by the arrow [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections).

SMC BODYWORK COMPONENT: PREPARATION AND PAINT RANGE



Note, one or more warnings are present in this procedure



WARNING

Always wear protective gear (gloves, goggles and breathing masks).



Note:

Never apply pre-treatment primer or primer filler on this type of material.

1. PRE PRIMED PARTS

Use extra ventilation source.

Steps	Description	Special notes
1	Wipe / blow	
2	Degrease	Lint-free cloth soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products). Wipe with a dry lint-free cloth
3	Smooth	Grey adhesive pad soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products)
4	Wipe / blow	
5	Degrease	Lint-free cloth soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products). Wipe with a dry lint-free cloth
6	Apply a bi-component primer	Vehicle: Parts and consumables for the repair (04B, Consumables - Products)
7	Remove solvent / dry	
8	Sand	P400 - P500dry / P400 - P800with water
9	Wipe / blow	
10	Degrease	Lint-free cloth soaked in antistatic thinner Vehicle: Parts and consumables for the repair (04B, Consumables - Products). Wipe with a dry lint-free cloth
11	Blow / rub with the abrasive finishing pad	
12	Apply the finishing paint	

2. COMPONENTS TO BE REPAIRED